

Date: Friday, 18/07/2008 1:09:48 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HEATER SUPPORT
Job Number :	40636		
Estimate Number :	13477		
P.O. Number :		Part Number :	D2286
This Issue :	18/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2286 REV B
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	B
	Type :	Material :	
	SMALL / MED FAB	Due Date :	10/08/2008
Written By :		Qty:	4 Um: Each
Checked & Approved By :	JLD 08.7.18		
Comment :	Est Rev:A New Issue 08-07-18 DD verified by: JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.3081 sf(s)/Unit Total : 1.2323 sf(s)
 6061-T6 .063 Sheet
 batch: 108279 B 8-8-13

2.0	WATER JET 108279	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2286
 Dwg Rev: B
 Prog Rev: B

B 8-8-13

6

2-Deburr if necessary

B 8-8-13

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-8-13

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/08/13

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 20

8/8/13

S 6x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 1:09:48 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 40636

Part Number: D2286

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

D.08.08.14

Job Completion



U 08.08.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

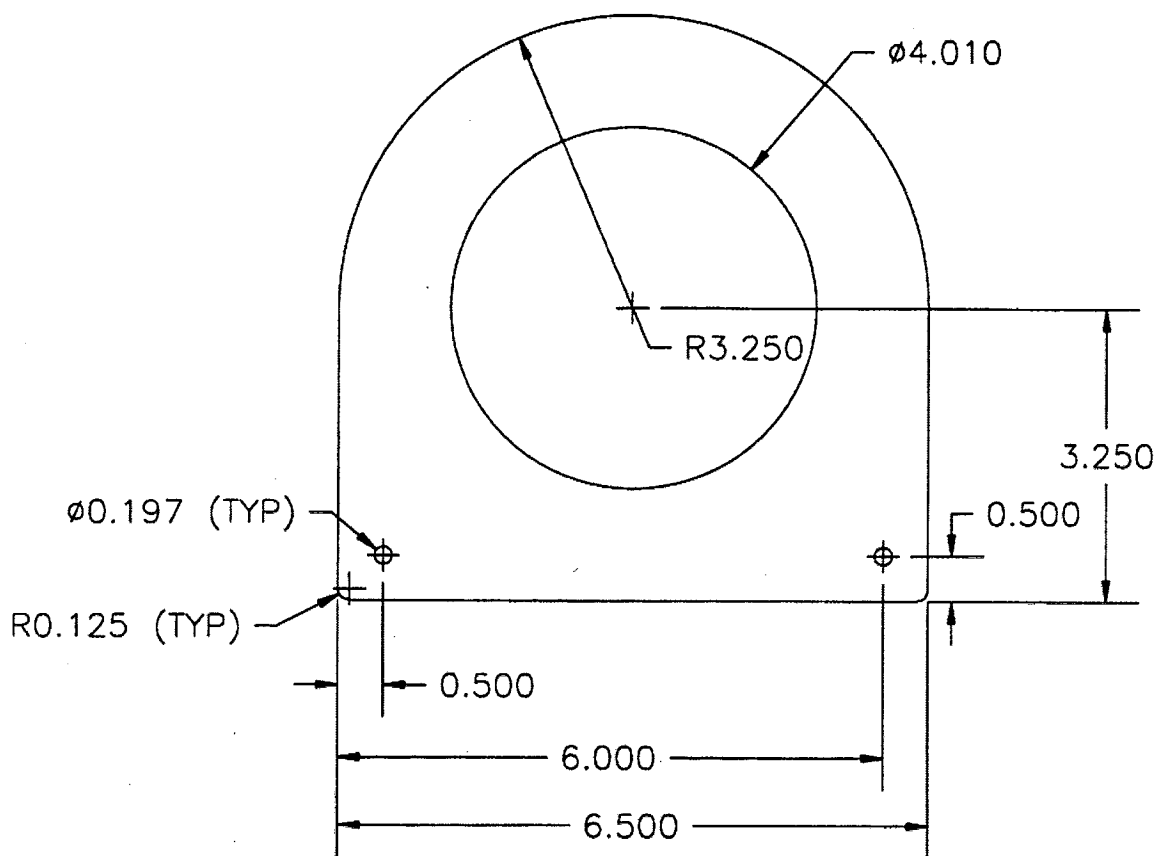
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED	D2286	REV. B SHEET 1 OF 1
DATE Oct. 25, 1994		TITLE HEATER SUPPORT	SCALE 1:2
B	Dec. 13, 1995	3.25 WAS 4.5	



MATERIAL: 5052-H34 0.062 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40636

DART AEROSPACE LTD		Work Order:	40636
Description: HEATER Support		Part Number:	D2286
Inspection Dwg: D2286 Rev: R		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Prototype

[illegible]

Measured by:	JB	Audited by:	S	Prototype Approval:	1
Date:	8-8-13	Date:	08/08/13	Date:	4

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	